

## **SCOPE OF ACCREDITATION**

### **Chemical Processing**

#### **T&T Anodizing & Industrial Spray**

35 Maple St Unit #8  
Lowell, MA 01852

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)**

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

General Cleaning and Pre-Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings as an Internal Rework Process

Inorganic Coatings

#### **AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)**

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B05 – Salt Spray Testing In Support of AC7108

B09 – Taber Wear Testing In Support of AC7108

B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

B13 – Coating Weight Testing In Support of AC7108

B14 – Conductivity Testing In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

#### **AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)**

T&T Anodizing & Industrial Spray  
Lowell, MA

#2

Anodize Aluminum, Hard Anodize  
Anodize Aluminum, Sulfuric Acid  
Dye  
Seal

**AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)**

Aluminum

Aluminum, Non-Hexavalent Chrome Alternatives